

Date: Friday, 23/05/2008 2:17:36 PM
 User: Jean-Luc Menard

Process Sheet

OK

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: TUBE	
Job Number	: 39468		Part Number	: D37635	
Estimate Number	: 13340		Drawing Number	: D3763 PROTO	
P.O. Number	:		Project Number	: IA0004 08.05.22	
This Issue	: 23/05/2008	S.O. No. :	Drawing Revision	: PROTO	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 30/05/2008	Qty: 3 Um: Each
Previous Run	:				
Written By	: <i>Jean-Luc Menard</i>				
Checked & Approved By	:				
Comment	: Est Rev:A 08-05-23 new issue DD verified by: <i>JL</i>				

Additional Product

FOR ENGINEERING USE ONLY

.010 TYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1250	6061-T6 Round Bar 1.250
Comment: Qty.: 0.2292 f(s)/Unit Total : 0.6876 f(s) 6061-T6 Round Bar 1.250 <i>m18295</i> <i>20 08/05/27</i>		
2.0	DOOSAN LATHE	DOOSAN LATHE
Comment: Doosan Lathe 1- Turn as per Folio FA752 Rev: <i>080527</i> & Dwg D3763 Rev: <i>080527</i> <i>20 08/05/27</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>20 08/05/27</i>		
4.0	QC8	SECOND CHECK ENGINEERING APPROVAL <i>20 08.05.27</i> <i>20 08.05.27</i>
Comment: SECOND CHECK <i>20 08.05.28</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>JL</i>		

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



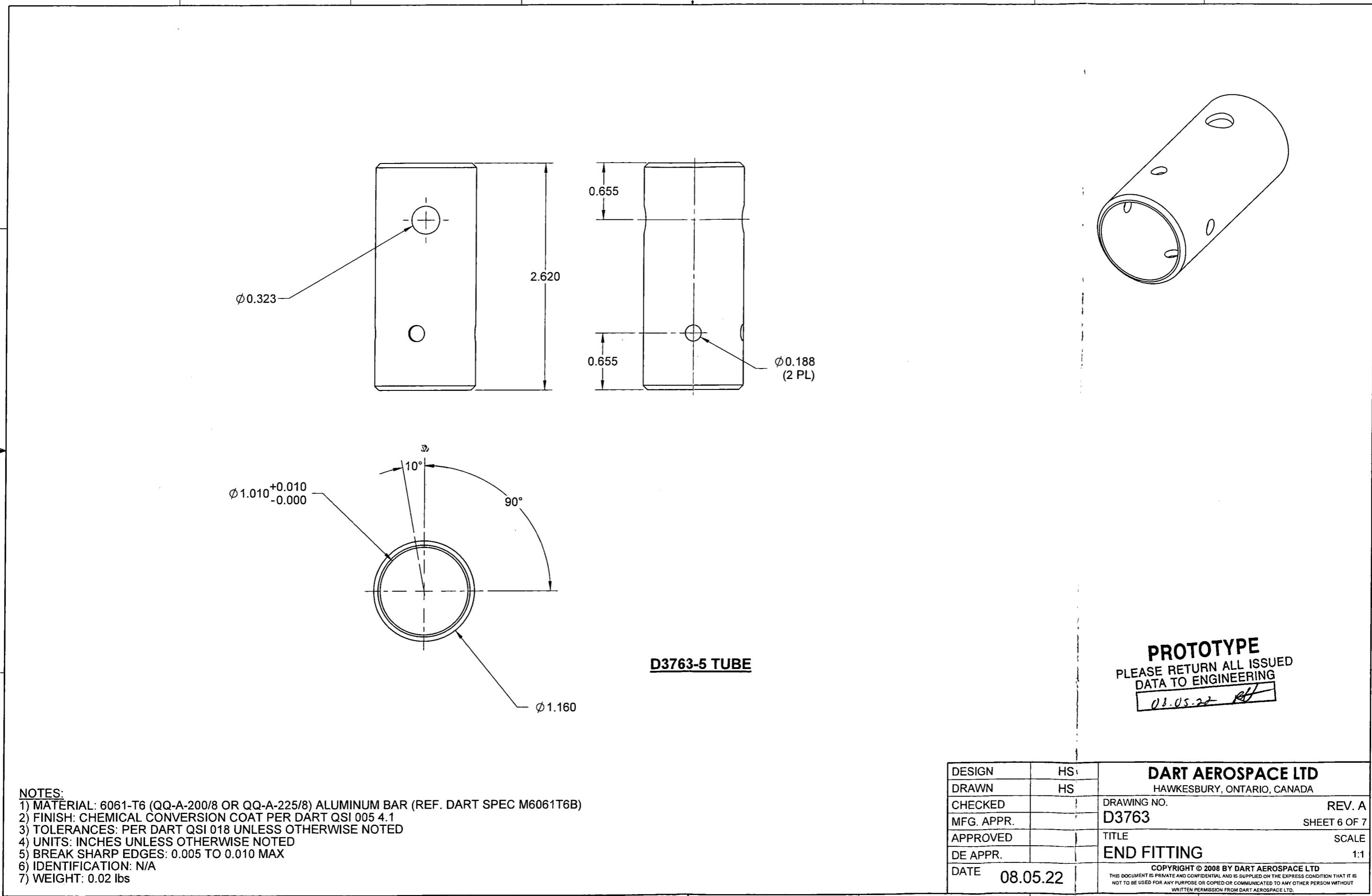
Comment: FINAL INSPECTION/W/O RELEASE

080602 Prototype

Job Completion



6/8/08



DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	08.05.28	Date:	08.05.28	Date:	08.05.28

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Receiving Report

Date: 05/08/16

Supplier: Copper + Brass

Batch No: M18295

Dart P/O: 2008463

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr.

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No
 Q.C. Inspection

Discrepancies

Part No.	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

TSR No.

Initials of receiver (if shipment OK) CL

Production/Admin:

Date 05/08/16

Received/Costing 2008463

Initial

H:\ISO9000\Forms\Purchase\RECREPORT rev B

Accounting:

Date

AP/MR

Initial

FULL		SCRAP		FILLED BY			PACKED BY			QA AUDIT	
CUSTOMER RECEIVING HOURS				MAX SKID WEIGHT		LOADING INSTRUCTIONS			MAXIMUM BUNDLE WEIGHT		
BOXES	BARs	CASES	CUSHP	PKGS	SKIDS	BDLS	TUBES	CTNS	FLAT	COILS	
INSPECTION RECORD									1		

TEST RESULTS -----

CERTIFICATE OF COMPLIANCE

We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products.

The products we distribute are not hazardous in their received state. For MSDS sheets go to www.copperandbrass.com/msds or call 248-233-5682. We hereby certify that the material above complies with the following specifications:

ASTM-B221

AMS-QQ-A-200/8

TAG NO QUANTITY UOM VENDOR VEND PO HEAT/LOT
 192931 00 239.00 LB ALCOA E OCP0950 1596187

PCS ! TAG NO QUANTITY UOM VENDOR VEND PO HEAT/LOT
 ! ! !

PCS

MARY L. TAYLOR

- General Manager, TORONTO

COPPER AND BRASS SALES CANADA IS A DIVISION OF THYSSENKRUPP MATERIALS, CA LTD/LIÉ

PRINTED 08/11/05 09:22 AM

CONTROL NO 00026



ALCOA EXTRUSIONS, INC.
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Alcoa Extrusions, Inc. a subsidiary of Alcoa Inc

Invoice To Customer

HYSENKRUPP MATERIALS CA LTD
COPPER & BRASS SALES
ACCOUNTS PAYABLE
P.O. BOX 5116
SOUTHFIELD, MI - 48086-5116
Ship To Customer

HYSENKRUPP MATERIALS CA LTD
COPPER & BRASS SALES CANADA
905 KENDERRY GATE UNIT 4
MISSISSAUGA, - L5T 2Y8

Certified Inspection Report

Cert Number	Page
AEP382427	1 of 2
Cert Creation Date	Cert Print Date
17-JUN-05	17-JUN-05

Sales Order Number
1503729
Line No. 1
Customer P/O
CF0342

Quantity Shipped	Date Shipped	Item Description
1000 LB	17-JUN-05	Extruded Econ-o-Rod
B/L	Item No.	1.25 DIA +/- .006
444333	G03370452	SECT 500310
Delivery ID	Item No. Rev	144 IN LN
617352	--	6061 / T6511
Customer Part No		FIN M-MILL
018560-3		W/F 1.443 F 3 CS 1.25
		Marking CONTINUOUS;
		ASTMB221 REV 04
		AMS-QQ-A-200/8 REV
		ASMEB221 REV
		UNS#A96061 REV
		SAEJ454 REV

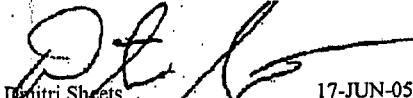
Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title


Dmitri Sheets
Tech/Quality Manager

17-JUN-05

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG119914	1701330	29	PCS	506	500
G12-PKG119916	1701330	29	PCS	506	500

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
	6061	0.40	0.8	---	0.7	0.15	0.40	---	0.15	0.8	1.2	0.04

Alloy	Zn		Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.25	---	0.15	---	0.05	---	0.05	---	0.05	---	0.15



ALCOA EXTRUSIONS, INC.
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Cert Number	Page
AEP382427	2 of 2
Cert Creation Date	Cert Print Date
17-JUN-05	17-JUN-05

Sales Order Number	Customer P/O
1503729	CP0342

composition Results

Heat / Cast / Lot Number	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi
2000390	0.7	0.26	0.29	0.05	0.9	0.07	0.04	0.02	--

Heat / Cast / Lot Number	Pb	Others Each	Others Total
2000390	--	--	--

Technical Property - Test Limits

Test Type	UTS - L		TYS - L		EL 4D-Long	
	KSI		KSI		PCT	
	--		--		--	
Test Temper	Lot Number	# of Tests	Min	Max	Min	Max
T6511	1701330	9	43.0	47.8	38.8	44.7
					11.7	14.8

Cert Notes

Made in USA